Appln. No.: 09/924,646

Amendment dated December 23, 2003

Reply to Office Action of September 23, 2003

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claims 1-2 (canceled)

Claim 3 (currently amended) The method of claim-1 wherein said introducing step includes A

method of producing a tire with a substantially filled core comprising: combining core bits and a

liquid virgin polyurethane; and introducing the resulting combination into the core by passing the

resulting combination through a valve located on the tire.

Claims 4-7 (canceled)

Claim 8 (currently amended) The method of claim 1 wherein said-introducing step includes A

method of producing a tire with a substantially filled core comprising: combining core bits and a

liquid virgin polyurethane; and introducing the resulting combination into the core by pumping

the resulting combination into a casing of the tire and permitting the resulting combination to

cure within the tire.

Claims 9-23 (canceled)

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